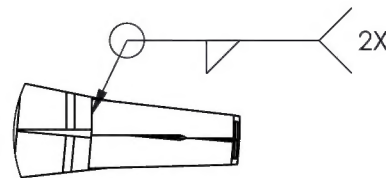
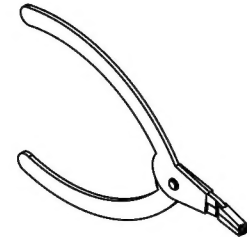
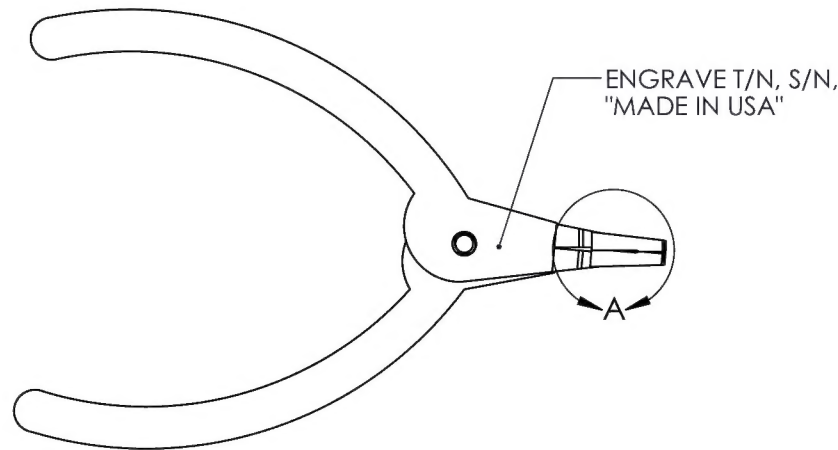
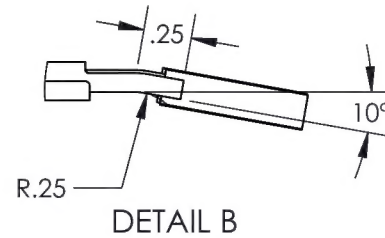
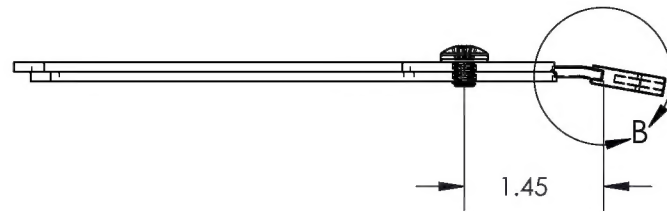


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	REDRAWN IN SOLIDWORKS FROM TATTERED ORIGINAL DWG. CH'D CUTLINE DIM WAS 1.35 TO 1.45, CH'D FINISH WAS NICKEL PLATE IS BLACK OXIDE.	6/26/14	DJN	GE



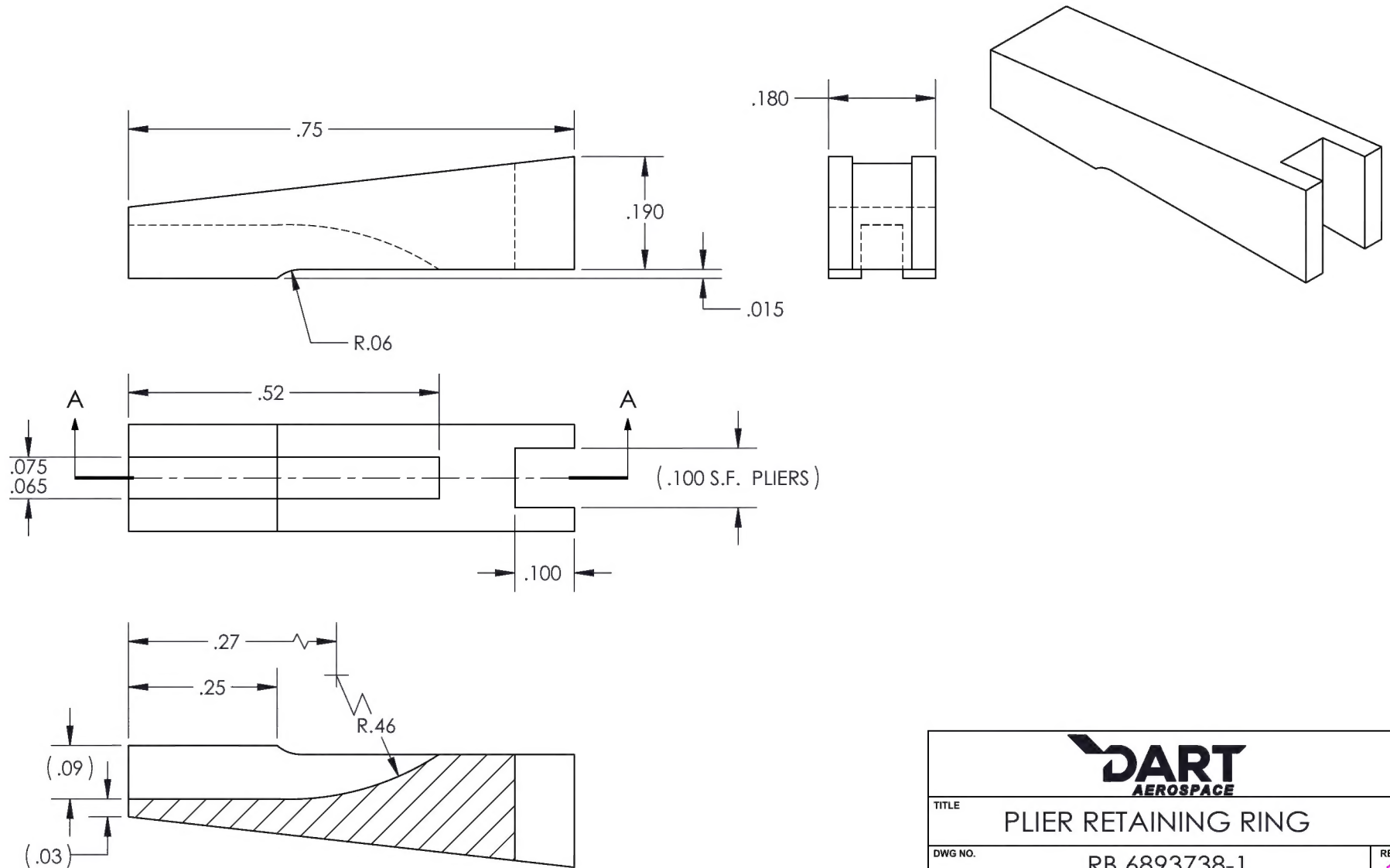
DETAIL A

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	TIP	4340	1/4 X 1/4 X 3/4	2
		B/O		1	INTERNAL RETAINING RING PLIERS		RP-100 ITEM# 101464632 (MODIFIED)	1

DART AEROSPACE	
TITLE PLIER RETAINING RING	
DWG NO. RB 6893738	REV 1
MAT'L	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH BLACK OXIDE
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	RR 250 SERIES
SCALE 1:2	DATE 6/25/2014
SHEET 1 OF 2	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A

(-1)

TIP

DART AEROSPACE	
TITLE PLIER RETAINING RING	
DWG NO. RB 6893738-1	REV 1
MAT'L 4340	DRAWN BY: NELSON
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT RC 45-50
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	RR 250 SERIES
SCALE 4:1	DATE 6/24/2014
SHEET 2 OF 2	